



STACKER AND TRAY PACKER



Cartons Placed in Vertical Stacker

- Vertical Stacker and Tray Packer
- Carton Size: 2" x 1.56" x 3.625"
- Tray Size: 3.5" x 2.375" x 5.375"
- 60 Trays Per Minute / 300 CPM
- Leaflet Feeder With Magazine



CPM (300 Cartons Per Minute)

MANUFACTURER OF PACKAGING
AND AUTOMATED EQUIPMENT
www.zautomation.com

Model A-300

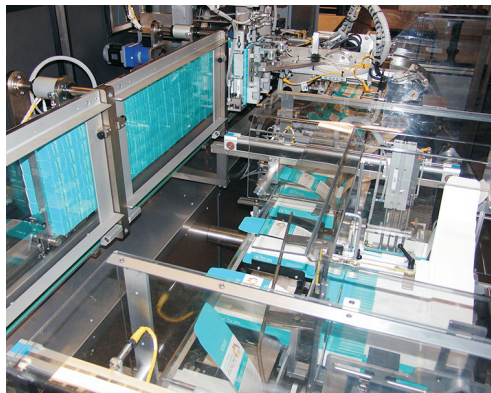
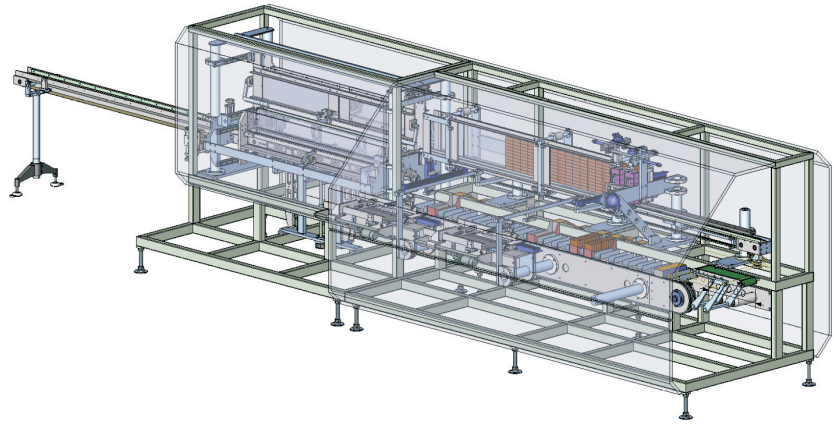


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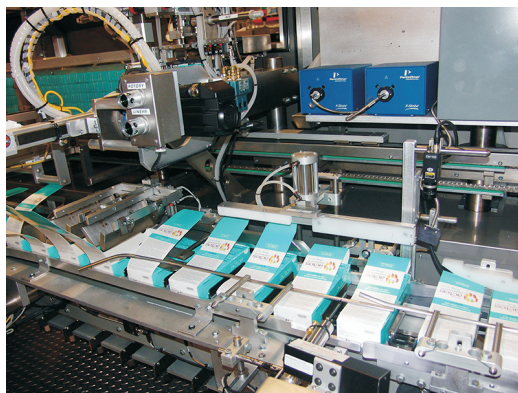
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A-300 SPECIFICATIONS

Rated Speed	60 trays per minute (300 cartons per minute)
Machine Pitch	6"
Machine Length	26 ft
Machine Width	6 ft
Approx. Machine Weight	4,000 lbs
Product Loading	Intermittent
Product Feed	300 cartons per minute
Tray Placing System	Tray Erector, Former and Transfer
Tray Pick-Off Vacuum	(2) PIAB H120
Tray Magazine	2 @ 2ft each
Main Drive	Allen Bradley Servo VFD
Settings	Scales, Position Indicator or Automatic
Zero Access Guarding	1/4" Lexan
Compression	Plowing
Tray Hold	Top Rail
Servo Drives	AB Kinetix 6000
Air Supply	16-18 CFM @ 80 PSI
PLC Controller	Allen Bradley ControlLogix PLC and Kinetic Servo Drives
Operator interface	Panel View 1000 HMI Color Touch Screen



Vertical stacker (left) and tray placing system (right)



Servo driven pick and place unit and tray cell chain



Vision system and machine discharge modul (below)

